



SL drills

Ratio drills



Standard (DIN)	Type	Shank form	Drilling depth	Tool illustration	Tool material	Carbide grade	Surface	Internal cooling	Ø-range mm	Guhr. no.	Page
DIN 6537 short	RT100 U	HA	3 x D		Carb.-UF	K/P	F	-	3.00...20.00	5514	14
	RT100 U	HE					F	-	3.00...16.00	5614	14
	RT100 U	HA					F	■	3.00...20.00	5510	14
	RT100 U	HE					F	■	3.00...20.00	5610	14
	RT100 VA	HA					a	■	3.00...20.00	8510	14
	RT100 VA	HE					a	■	3.00...20.00	8610	14
DIN 6537 long	RT100 U	HA	5 x D		Carb.-UF	K/P	F	-	3.00...20.00	5515	18
	RT100 U	HE					F	-	3.00...16.00	5615	18
	RT100 U	HA					F	■	3.00...20.00	5511	18
	RT100 U	HE					F	■	3.00...20.00	5611	18
	RT100 VA	HA					a	■	3.00...20.00	8511	18
	RT100 VA	HE					a	■	3.00...20.00	8611	18
Gühring std.	RT100 U	HA	7 x D		Carb.-UF	K/P	F	■	4.00...20.00	5512	23
		HE						■	4.00...20.00	5612	23
Gühring std.	RT100	HA	12 x D		Carb.-UF	K/P	F	■	4.00...20.00	5525	25
Gühring std.	RT150 GG	HA	10 x D		Carb.-UF	K	○	■	3.00...16.00	5513	28

3-flute Ratio drills

DIN 6537 long	FT200	HA	5 x D		Carb.-UF	K	○	-	3.00...20.00	5518	29
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SL drills

Carbide twist drills

Standard (DIN)	Type	Shank form	Drilling depth	Tool illustration	Tool material	Carbide grade	Surface	Internal cooling	Ø-range mm	Guhr. no.	Page
DIN 6539	N	-	3 x D		Carb.-UF	K	○	-	2.00...12.00	5516	31
Guhring std.	N	-	5 x D		Carb.-UF	K	○	-	2.00...12.00	5517	32

High speed steel twist drills

DIN 1897	GU500 DZ	-	3 x D		HSCO	-	○	-	1.00...14.00	5524	33
	GU500 DZ	-	3 x D		HSCO	-	Ⓢ	-	1.00...14.00	5520	33
	GT500 DZ	-	3 x D		PM HSS-E	-	Ⓢ	-	1.00...14.00	5521	33
DIN 338	GU500 DZ	-	5 x D		HSCO	-	○	-	1.00...14.00	5523	36
	GU500 DZ	-	5 x D		HSCO	-	Ⓢ	-	1.00...14.00	5519	36
	GT500 DZ	-	5 x D		PM HSS-E	-	Ⓢ	-	1.00...14.00	5522	36
DIN 338	GU500 DZ	-	5 x D	Sets of Guhring no. 5523	HSCO	-	○	-	-	201	39