






Fluteless taps w/o oil grooves

Tool illustration						Tool material	Gühring no.
Standard	Type	Form	Tolerance	Surface	Diameter range		



Fluteless machine taps for ISO metric fine threads

						HSS-E	1346
~ DIN 374	N	C	6GX	P	M16 X1 - M16 X1		
						HSS-E-PM	1258
~ DIN 374	N	C	6HX	S	M12 X1 - M24 X2		
						HSS-E-PM	1580
~ DIN 374	N	C	6GX	P	M12 X1 - M24 X1,50		


Fluteless machine taps for UNC-threads

						HSS-E	2273
~ DIN 371	N	C	2BX	S	NR.10 -24 - 3/8 -16		
						HSS-E	2274
~ DIN 376	N	C	2BX	S	7/16-14 - 7/8 -9		


Fluteless machine taps for UNF-threads

						HSS-E	1283
~ DIN 371	N	C	2BX	S	NR.10 -32 - 3/8 -24		
						HSS-E	2275
~ DIN 374	N	C	2BX	S	NR.10 -32 - 1 -12		

Fluteless machine taps for BSP-threads

						HSS-E	966
DIN 2189	N	C		S	G 1/16 - G1 1/4		















Oil feed fluteless taps f. ISO metric threads













						Solid carbide	2518
~ DIN 371	N	C	6HX	S	M 5 - M10		

Fluteless taps with oil grooves

Tool illustration						Tool material	Gühring no.
Standard	Type	Form	Tolerance	Surface	Diameter range		

Fluteless machine taps for ISO metric threads

						HSS-E-PM	322
~ DIN 371	N	C	6HX	S	M 3 - M10		
						HSS-E-PM	339
~ DIN 376	N	C	6HX	S	M12 - M16		
						HSS-E	2012
DIN 371	N	C	6HX	C	M 3 - M10		
						HSS-E	919
~ DIN 371	N	C	6HX	S	M 3 - M10		
						HSS-E	1587
~ DIN 371	N	C	6HX	P	M 3 - M10		
						HSS-E	918
~ DIN 371	N	C	6GX	S	M 3 - M10		
						HSS-E	1588
~ DIN 371	N	C	6GX	P	M 3 - M10		
						HSS-E-PM	1266
~ DIN 371	N	C	6HX	S	M 3 - M10		
						HSS-E-PM	1599
~ DIN 371	N	C	6HX	P	M 3 - M10		
						HSS-E-PM	1595
~ DIN 371	N	C	6GX	S	M 6 - M10		
						HSS-E-PM	1705
~ DIN 371	N	C	6GX	P	M 3 - M10		
						HSS-E	923
~ DIN 376	N	C	6HX	S	M12 - M20		
						HSS-E	2013
~ DIN 376	N	C	6HX	C	M12 - M16		
						HSS-E	1589
~ DIN 376	N	C	6HX	P	M12 - M20		

 bright	 steam tempered	 nitrided lands	 nitrided	 golden brown	 TiAlN
 AlTiN	 TiCN	 FIRE	 AlCrN	 TiN	 MolyGlide

Fluteless taps with oil grooves

Tool illustration						Tool material	Gühring no.
Standard	Type	Form	Tolerance	Surface	Diameter range		

Fluteless machine taps for ISO metric threads

						HSS-E	922
~ DIN 376	N	C	6GX	S	M12 - M20		
						HSS-E	1590
~ DIN 376	N	C	6GX	P	M12 - M20		
						HSS-E-PM	1267
~ DIN 376	N	C	6HX	S	M12 - M20		
						HSS-E-PM	1707
~ DIN 376	N	C	6HX	P	M12 - M20		
						HSS-E-PM	1596
~ DIN 376	N	C	6GX	S	M12 - M20		
						HSS-E-PM	1708
~ DIN 376	N	C	6GX	P	M12 - M20		

Fluteless machine taps for ISO metric fine threads

						HSS-E	927
~ DIN 374	N	C	6HX	S	M 6 X0,75 - M24 X1,50		
						HSS-E	2008
~ DIN 374	N	C	6HX	C	M 6 X0,75 - M20 X1,50		
						HSS-E	1593
~ DIN 374	N	C	6HX	P	M12 X1 - M24 X1,50		
						HSS-E	926
~ DIN 374	N	C	6GX	S	M 8 X1 - M24 X1,50		
						HSS-E	1594
~ DIN 374	N	C	6GX	P	M12 X1 - M24 X1,50		
						HSS-E-PM	1269
~ DIN 374	N	C	6HX	S	M12 X1 - M24 X2		
						HSS-E-PM	1711
~ DIN 374	N	C	6HX	P	M12 X1 - M24 X1,50		

Tool illustration						Tool material	Gühring no.
Standard	Type	Form	Tolerance	Surface	Diameter range		

Fluteless machine taps for ISO metric fine threads

						HSS-E-PM	1598
~ DIN 374	N	C	6GX	S	M12 X1 - M24 X1,50		
						HSS-E-PM	1712
~ DIN 374	N	C	6GX	P	M12 X1 - M24 X1,50		
						HSS-E-PM	333
~ DIN 374	N	C	6HX	S	M 8 X1 - M20 X1,50		
						HSS-E-PM	1284
~ DIN 371	N	C	6HX	S	M 6 X0,75 - M10 X1,25		
						HSS-E	1275
~ DIN 371	N	C	6HX	S	M 6 X0,75 - M10 X1,25		
						HSS-E	1591
~ DIN 371	N	C	6HX	P	M 8 X1 - M10 X1		
						HSS-E	1277
~ DIN 371	N	C	6GX	S	M 8 X1 - M10 X1		
						HSS-E	1592
~ DIN 371	N	C	6GX	P	M 8 X1 - M10 X1		
						HSS-E-PM	1268
~ DIN 371	N	C	6HX	S	M 8 X1 - M10 X1,25		
						HSS-E-PM	1709
~ DIN 371	N	C	6HX	P	M 8 X1 - M 8 X1		
						HSS-E-PM	1597
~ DIN 371	N	C	6GX	S	M 8 X1 - M10 X1		
						HSS-E-PM	1710
~ DIN 371	N	C	6GX	P	M 8 X1 - M10 X1		

Fluteless machine taps for UNC-threads

						HSS-E	1582
~ DIN 371	N	C	2BX	S	NR.10 -24 - 3/8 -16		

bright	steam tempered	nitrided lands	nitrided	golden brown	TiAlN
AlTiN	TiCN	FIRE	AlCrN	TiN	MolyGlide

Fluteless taps with oil grooves

Tool illustration					Tool material	Guhring no.
Standard	Type	Form	Tolerance	Surface	Diameter range	

Fluteless machine taps for UNC-threads

	HSS-E	1583			
~ DIN 376	N	C	2BX	S	7/16-14 - 3/4 -10

Fluteless machine taps for UNF-threads

	HSS-E	1584			
~ DIN 371	N	C	2BX	S	NR.10 -32 - 3/8 -24

	HSS-E	1585			
~ DIN 374	N	C	2BX	S	7/16-20 - 3/4 -16

Fluteless machine taps for BSP-threads

	HSS-E	1586			
DIN 2189	N	C		S	G 1/8 - G 1/2

Oil feed fluteless taps f. ISO metric threads

	HSS-E	2442			
~ DIN 371	N	C	6HX	S	M 5 - M10

	HSS-E	2446			
~ DIN 371	N	C	6HX	C	M 5 - M10

	HSS-E	2443			
~ DIN 371	N	C	6GX	S	M 5 - M10

	HSS-E	2447			
~ DIN 371	N	C	6GX	C	M 5 - M10

	HSS-E-PM	323			
~ DIN 371	N	C	6HX	S	M 5 - M10

	Solid carbide	1972			
~ DIN 371	N	C	6HX	C	M 3 - M10

	Solid carbide	1927			
~ DIN 371	N	E	6HX	C	M 3 - M10

Tool illustration					Tool material	Guhring no.
Standard	Type	Form	Tolerance	Surface	Diameter range	

Oil feed fluteless taps f. ISO metric threads

	HSS-E	2444			
~ DIN 376	N	C	6HX	S	M12 - M16

	HSS-E	2448			
~ DIN 376	N	C	6HX	C	M12 - M16

	HSS-E	2445			
~ DIN 376	N	C	6GX	S	M12 - M16

	HSS-E	2449			
~ DIN 376	N	C	6GX	C	M12 - M16

	HSS-E-PM	342			
~ DIN 376	N	C	6HX	S	M12 - M16

	Solid carbide	1931			
~ DIN 376	N	C	6HX	C	M12 - M20

	HSS-E-PM	1270			
~ DIN 371	N	C	6HX	S	M 5 - M10

	HSS-E-PM	1717			
~ DIN 371	N	C	6HX	P	M 5 - M10

	HSS-E-PM	1725			
~ DIN 371	N	E	6HX	S	M 3 - M10

	HSS-E-PM	1713			
~ DIN 371	N	C	6GX	S	M 5 - M10

	HSS-E-PM	1718			
~ DIN 371	N	C	6GX	P	M 5 - M10

	HSS-E-PM	1726			
~ DIN 371	N	E	6GX	S	M 3 - M10

	HSS-E-PM	1271			
~ DIN 376	N	C	6HX	S	M12 - M20

	HSS-E-PM	1719			
~ DIN 376	N	C	6HX	P	M12 - M20

bright	steam tempered	nitrided lands	nitrided	golden brown	TiAlN
AlTiN	TiCN	FIRE	AlCrN	TiN	MolyGlide

Fluteless taps with oil grooves

Tool illustration					Tool material	Guhring no.
Standard	Type	Form	Tolerance	Surface	Diameter range	

Oil feed fluteless taps f. ISO metric threads

	HSS-E-PM	1727			
~ DIN 376	N	E	6HX	S	M12 - M20
	HSS-E-PM	1714			
~ DIN 376	N	C	6GX	S	M12 - M20
	HSS-E-PM	1720			
~ DIN 376	N	C	6GX	P	M12 - M20
	HSS-E-PM	1728			
~ DIN 376	N	E	6GX	S	M12 - M20

Oil feed fluteless taps f. ISO metric fine threads

	HSS-E-PM	338			
~ DIN 374	N	C	6HX	S	M 8 X1 - M16 X1,50
	Solid carbide	1581			
~ DIN 371 / ~ DIN 374	N	C	6HX	C	M10 X1 - M24 X1,50
	HSS-E-PM	1926			
~ DIN 371	N	C	6HX	○	M 8 X1 - M10 X1
	HSS-E-PM	1272			
~ DIN 371	N	C	6HX	S	M 8 X1 - M10 X1,25
	HSS-E-PM	1721			
~ DIN 371	N	C	6HX	P	M 8 X1 - M10 X1,25
	HSS-E-PM	1729			
~ DIN 371	N	E	6HX	S	M 8 X1 - M10 X1,25
	HSS-E-PM	1715			
~ DIN 371	N	C	6GX	S	M 8 X1 - M10 X1,25
	HSS-E-PM	1722			
~ DIN 371	N	C	6GX	P	M 8 X1 - M10 X1,25
	HSS-E-PM	1730			
~ DIN 371	N	E	6GX	S	M 8 X1 - M10 X1,25

○ bright	● steam tempered	● nitrided lands	● nitrided	● golden brown	● TiAlN
● AlTiN	● TiCN	● FIRE	● AlCrN	● TiN	● MolyGlide

Tool illustration					Tool material	Guhring no.
Standard	Type	Form	Tolerance	Surface	Diameter range	

Oil feed fluteless taps f. ISO metric fine threads

	HSS-E-PM	1273			
~ DIN 374	N	C	6HX	S	M12 X1 - M24 X2
	HSS-E-PM	1723			
~ DIN 374	N	C	6HX	P	M12 X1 - M24 X1,50
	HSS-E-PM	1731			
~ DIN 374	N	E	6HX	S	M12 X1 - M24 X1,50
	HSS-E-PM	1716			
~ DIN 374	N	C	6GX	S	M12 X1 - M24 X1,50
	HSS-E-PM	1724			
~ DIN 374	N	C	6GX	P	M12 X1,25 - M24 X1,50
	HSS-E-PM	1732			
~ DIN 374	N	E	6GX	S	M12 X1 - M24 X1,50