Tool illustration	Standard	Type	Surface	Shank design	Diameter range	Tool material	Guhring no.
RF 100 U - Ratio end mills centre cutting							
						Solid carbide	**3731**
	DIN 6527 K	N	F	HB	4,000 - 20,000		
						Solid carbide	**3736**
	DIN 6527 L	N	F	HA	4,000 - 25,000		
						Solid carbide	**3732**
	DIN 6527 L	N	F	HB	4,000 - 25,000		
						Solid carbide	**3837**
	Guhring std.	N	F	HA	6,000 - 20,000		
						Solid carbide	**3838**
	Guhring std.	N	F	HB	6,000 - 20,000		
						Solid carbide	**3839**
	Guhring std.	N	F	HA	6,000 - 20,000		
						Solid carbide	**3871**
	Guhring std.	N	F	HB	6,000 - 20,000		
						Solid carbide	**3627**
	Guhring std.	N	F	HA	10,000 - 25,000		
						Solid carbide	**3872**
	DIN 6527 K	N	F	HA	6,000 - 25,000		
						Solid carbide	**3873**
	DIN 6527 K	N	F	HB	6,000 - 25,000		

Tool illustration	Standard	Type	Surface	Shank design	Diameter range	Tool material	Guhring no.
RF 100 U - Ratio end mills (3-fluted) centre cutting							
						Solid carbide	**3891**
	DIN 6527 L	N	F	HA	3,000 - 20,000		
						Solid carbide	**3892**
	DIN 6527 L	N	F	HB	3,000 - 20,000		
						Solid carbide	**3893**
	DIN 6527 K	N	F	HA	3,000 - 16,000		
						Solid carbide	**3894**
	DIN 6527 K	N	F	HB	3,000 - 16,000		
RF 100 U/HF - Ratio end mills centre cutting							
						Solid carbide	**3507**
	DIN 6527 L	NF	F	HA	6,000 - 25,000		
						Solid carbide	**3508**
	DIN 6527 L	NF	F	HB	6,000 - 25,000		
						Solid carbide	**3509**
	Guhring std.	NF	F	HA	6,000 - 20,000		
						Solid carbide	**3522**
	Guhring std.	NF	F	HB	6,000 - 20,000		
						Solid carbide	**3598**
	Guhring std.	NF	F	HA	6,000 - 20,000		
						Solid carbide	**3600**
	Guhring std.	NF	F	HB	6,000 - 20,000		

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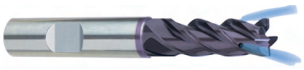
RF 100 F - Ratio end mills centre cutting

Tool illustration				Tool material	Guhring no.
Standard	Type	Surface	Shank design	Diameter range	
				Solid carbide	3629
DIN 6527 L	NH	F	HA	4,000 - 20,000	
				Solid carbide	3630
DIN 6527 L	NH	F	HB	4,000 - 20,000	
				Solid carbide	3366
DIN 6527 L	NH	F	HB	6,000 - 20,000	

RF 100 VA - Ratio end mills centre cutting

Tool illustration				Tool material	Guhring no.
Standard	Type	Surface	Shank design	Diameter range	
				Solid carbide	3804
DIN 6527 K	N	a	HA	4,000 - 20,000	
				Solid carbide	3805
DIN 6527 K	N	a	HB	4,000 - 20,000	
				Solid carbide	3800
DIN 6527 L	N	a	HA	6,000 - 25,000	
				Solid carbide	3803
DIN 6527 L	N	a	HB	6,000 - 25,000	
				Solid carbide	3806
Guhring std.	N	a	HA	6,000 - 20,000	
				Solid carbide	3807
Guhring std.	N	a	HB	6,000 - 20,000	

NF - Ratio end mills centre cutting

				Solid carbide	3696
DIN 6527 L	NF	a	HA	6,000 - 25,000	
				Solid carbide	3718
DIN 6527 L	NF	a	HB	6,000 - 25,000	
				Solid carbide	3733
Guhring std.	NF	a	HA	6,000 - 20,000	
				Solid carbide	3885
Guhring std.	NF	a	HB	6,000 - 20,000	

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Tool illustration				Tool material	Guhring no.
Standard	Type	Surface	Shank design	Diameter range	

RF 100 A - Ratio end mills centre cutting

				Solid carbide	3202
DIN 6527 L	W	○	HA	4,000 - 20,000	
				Solid carbide	3319
DIN 6527 L	W	○	HB	4,000 - 20,000	

RF 100 A/WF - Ratio end mills centre cutting

				Solid carbide	3468
DIN 6527 L	WF	○	HA	6,000 - 25,000	
				Solid carbide	3469
DIN 6527 L	WF	○	HB	6,000 - 25,000	
				Solid carbide	3470
Guhring std.	WF	○	HA	6,000 - 20,000	
				Solid carbide	3471
Guhring std.	WF	○	HB	6,000 - 20,000	

Tool illustration				Tool material	Guhring no.
Standard	Type	Surface	Shank design	Diameter range	

RF 100 H - Ratio end mills centre cutting

				Solid carbide	3895
DIN 6527 L	H	A	HA	6,000 - 20,000	
				Solid carbide	3896
DIN 6527 L	H	A	HB	6,000 - 20,000	

RF 100 Ti - Ratio end mills centre cutting

				Solid carbide	3498
DIN 6527 L	N	A	HA	6,000 - 25,000	
				Solid carbide	3499
DIN 6527 L	N	A	HB	6,000 - 25,000	

RF 100 SF - Ratio end mills (5-fluted) centre cutting

				Solid carbide	3897
Guhring std.	NH	F	HA	4,000 - 20,000	
				Solid carbide	3898
Guhring std.	NH	F	HB	4,000 - 20,000	

RF 100 SF - Ratio end mills (6-fluted) centre cutting

				Solid carbide	3631
Guhring std.	NH	F	HA	8,000 - 25,000	
				Solid carbide	3632
Guhring std.	NH	F	HB	8,000 - 25,000	

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A AlTiN C TiCN F FIRE P AlCrN S TiN M MolyGlide