

Short machine taps

Tool illustration						Tool material	Guhring no.
Standard	Type	Form	Tolerance	Surface	Diameter range		

Machine taps for ISO metric threads

						HSS-E	995
DIN 352	N	C	ISO 2 / 6H	○	M 2 - M24		
						HSS-E	992
DIN 352	N R15	C	ISO 2 / 6H	○	M 2,2 - M22		
						HSS-E	993
DIN 352	N R40	C	ISO 2 / 6H	○	M 2 - M22		
						HSS-E	991
DIN 352	N	B	ISO 2 / 6H	○	M 2 - M24		
						HSS-E	996
DIN 352	H	C	ISO 2 / 6H	○	M 2,2 - M12		

Machine taps for ISO metric fine threads

						HSS-E	997
DIN 2181	N	C	ISO 2 / 6H	○	M 5 X0,50 - M12 X1,50		
						HSS-E	1970
DIN 2181	N R40	C	ISO 2 / 6H	○	M 5 X0,50 - M12 X1,50		

Machine taps for PG-threads for electr. conduits

						HSS-E	980
DIN 40432	N	B		○	PG 7 - PG 21		
						HSS-E	979
DIN 40432	N	C		○	PG 7 - PG 29		

Machine taps for NPT-threads

						HSS-E	973
Guhring std.	N	C		○	1/16 - 2		

Machine taps

Tool illustration						Tool material	Guhring no.
Standard	Type	Form	Tolerance	Surface	Diameter range		

Machine taps for ISO metric threads

						HSS-E-PM	761
DIN 371	VA R50	C	6HX	Ⓢ	M 3 - M10		
						HSS-E	174
DIN 371	N R40	C(K)	ISO 2 / 6H	Ⓢ	M 5 - M10		
						HSS-E	361
DIN 371	H R40	C	ISO 2 / 6H	Ⓢ	M 2 - M10		
						HSS-E	783
DIN 371	N R40	C	ISO 2 / 6H	●	M 2 - M10		
						HSS-E	786
DIN 371	N L40-LH	C	ISO 2 / 6H	○	M 3 - M10		
						HSS-E	795
DIN 371	N	C	ISO 3 / 6G	○	M 3 - M10		
						HSS-E	799
DIN 371	N R15	C	ISO 3 / 6G	○	M 2 - M10		
						HSS-E	806
DIN 371	N	C	ISO 2 / 6H	○	M 1 - M10		
						HSS-E	809
DIN 371	N R15	C	ISO 2 / 6H	○	M 2 - M10		
						HSS-E	810
DIN 371	N R40	C	ISO 2 / 6H	○	M 2 - M10		
						HSS-E	811
DIN 371	H R40	C	ISO 2 / 6H	○	M 2 - M10		
						HSS-E	812
DIN 371	AI R45	C	ISO 2 / 6H	○	M 1,6 - M10		
						HSS-E	814
DIN 371	VA R40	C	ISO 2 / 6H	○	M 3 - M10		
						HSS-E	836
DIN 371	N R40	C	ISO 2 / 6H	●	M 3 - M10		

○ bright	● steam tempered	● nitrided lands	● nitrided	● golden brown	● TiAlN
● AlTiN	● TiCN	● FIRE	● AlCrN	● S TiN	● M MolyGlide